

# FlexRx™ Adherence Packaging

## SEALING INSTRUCTIONS FOR SYNMED® AUTOMATED FILLING

Place the blisters into the SynMed® tray with the longer, top flange directed toward the top of each grid where the pins are located. (1)

When all of the blisters have been placed, insert the tray into the SynMed machine and follow SynMed instructions to operate the machine (2). When the filling process is complete, remove the tray as instructed to begin the sealing process. Please note each step below will be repeated across all eight (8) blisters.

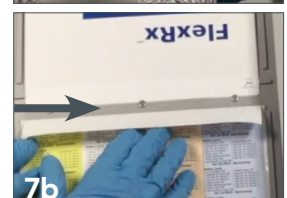
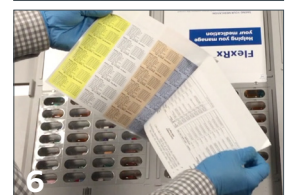
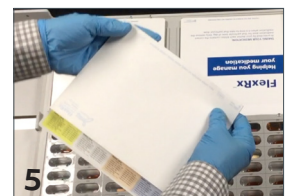
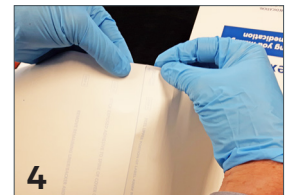
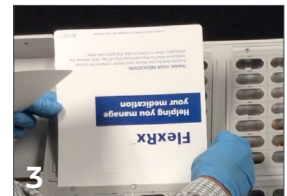
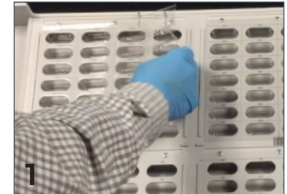
Fold the spine of the cover toward the print side of the cover, and place the cover under the pins at the top of the grid with the print side up. (3)

Snap the edge tie on either side of the label, as indicated on the backside of the label. (4)

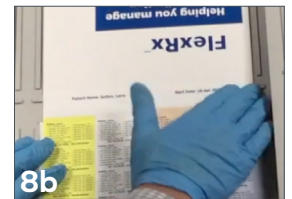
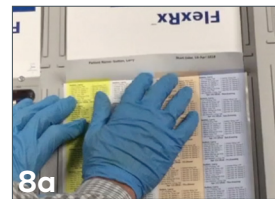
Locate the perforation above the top row of cavities and fold along this perforation, so the top part of the label meets the bottom part of the label. (5)

Separate the label into two sections to expose adhesive. (6)

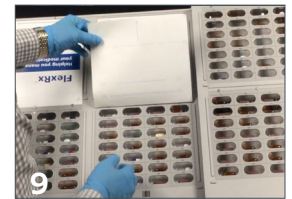
Orient the label with the coloured side facing up and the folded edge at the top. Centre the label over the blister (7a) aligning the folded edge with the perforation line at the top of the blister. (7b)



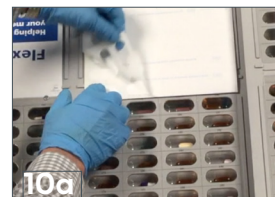
With the folded edge of the label closely aligned to the perforation on the blister, steady the positioning of the label in the middle of the tray with one hand, and then use the other hand to fold back the top part of the label toward the tray (8a). Firmly run your finger over the adhesive area on the label to join the spine of the cover to the top flange of the blister (8b)



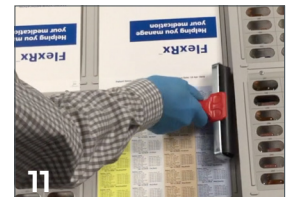
Fold the label back onto the cover and verify the loaded blister for accuracy. (9)



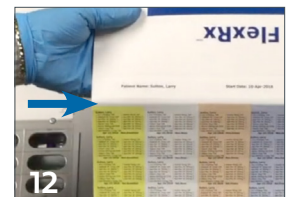
Remove the remaining liner from the label at a 45° angle (10a) and, using your hand, gently apply the label to the blister in a downward motion. (10b)



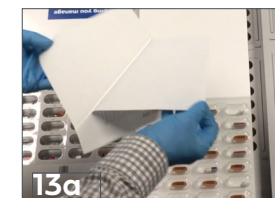
Using the roller, in a horizontal and vertical motion, apply firm, consistent pressure over the entire blister and spine of the cover to ensure that a solid seal is achieved across the surface. (11)



To remove the completed package from the tray, grasp the edges of the cover at the spine. (12)



Peel the medication summary label(s) (13a) and affix to the inside of the cover. (13b)



The FlexRx™ is now ready to dispense. (14)



Before dispensing, the pharmacist should instruct the patient on the proper use of the FlexRx. The days and pass times are clearly indicated on the label side of the packaging. To access the contents of a blister, the patient can find the appropriate time pass, push through the label with their finger, pinch the label and peel the label backward to access the medication. The pharmacist must also advise the patient that the FlexRx is not child resistant. Keep out of the sight and reach of children and store in a cool, dry place, away from direct sunlight.

